



User Manual

Updated to September 25, 2024

For more information and the latest version go to www.packandtrace.tech/help

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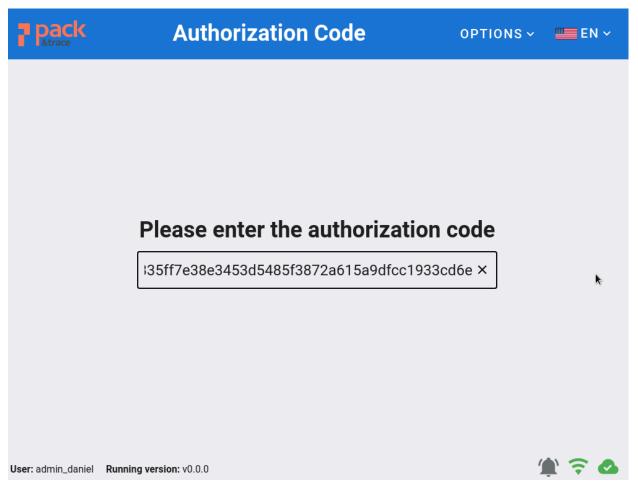
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P&T Edge Barcode Edition

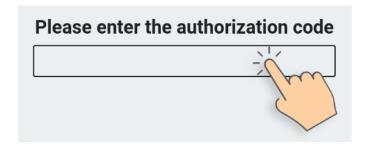
Line Setup

Main Flow

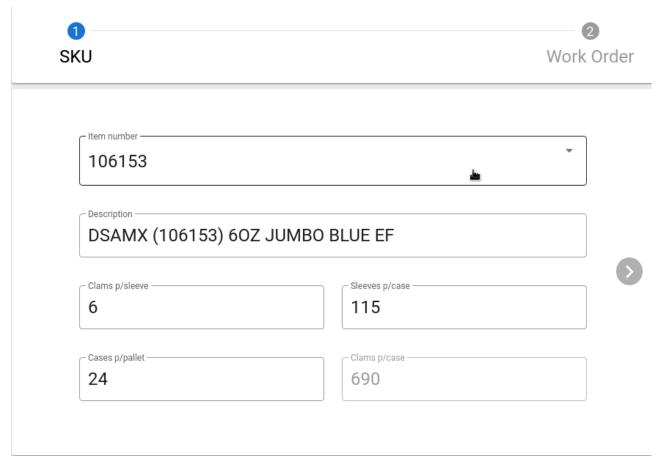
1. Scan the **Authorization code** provided by Sperantus, and it will automatically appear in the designated text field, opening a new screen.



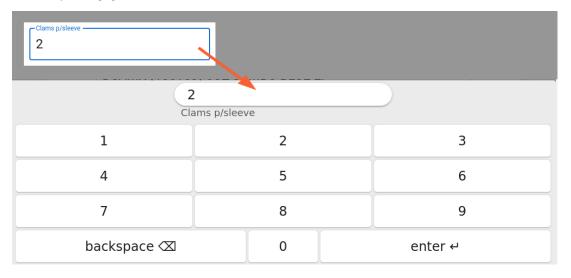
a. If the code doesn't show, click the text field and try scanning again.



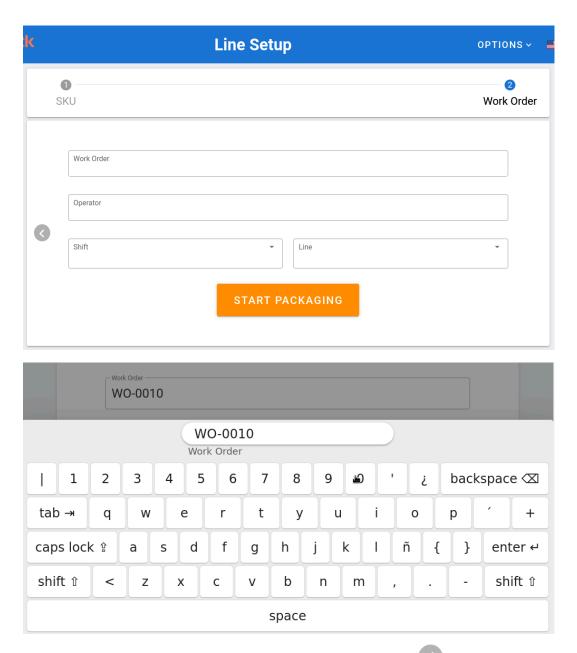
2. In the **Line Setup** screen, click the **Item number** field and select the item to be packaged in the Line. The rest of the fields will show the characteristics of the selected item.



a. If it's necessary to change the values of Clams p/sleeve, Sleeves p/case or Cases p/pallet, click the text fields and add the required information (the Clams p/case value will not be editable). This customized setup will be temporary, just for that line.



3. Click the right arrow , and the rest of the form will show. Click each text field to select or add the required data using the on-screen keyboard.



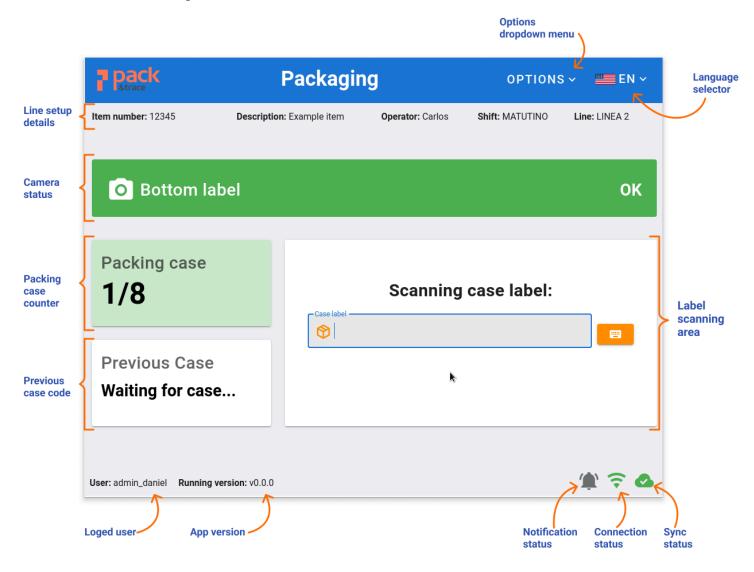
If it's required to change the item, click the left arrow to return to the previous screen.

4. Finally press **Start packaging** to finish the Line Setup.



Packaging

Screen Components



Camera status

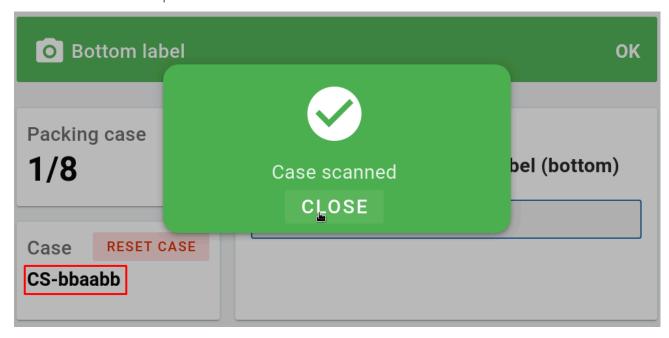
The system will always display the bottom label camera's status so the operator can act on time if a problem is detected.

Status	Meaning
© Bottom label	The camera is scanning the clamshells properly. The packaging operation will keep going.
© Bottom label STANDB	The camera is on but cannot obtain the clamshell's data. This happens when the labeling machine has stopped or there aren't any clamshells being labeled. If the labeling machine is running and this message persists, it means the trigger is positioned incorrectly.
© Bottom label OFFLIN	The camera has lost connection with the system This happens when the camera is off or disconnected from the computer.

Main Flow

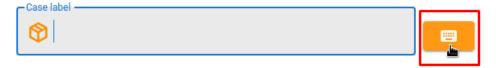
Pack a Case

1. Scan the label of the case to be packed. Upon successful scanning, a success message will be displayed, the quantity of the packing case will be shown and the case code will be updated on the screen.



a. If it's required to insert the label code with the on-screen keyboard, click the keyboard button to open it.

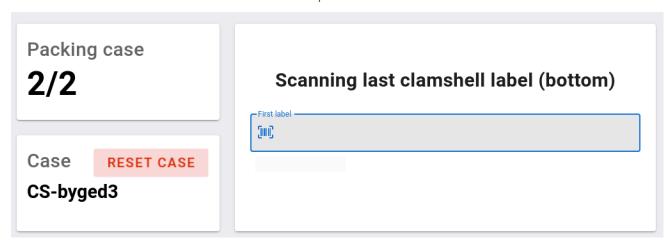
Scanning case label:



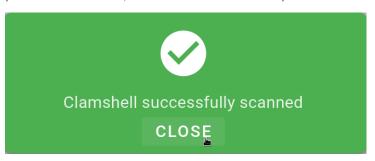
b. If the case label has been scanned previously in the line, an error message will show, close it to scan another case label.



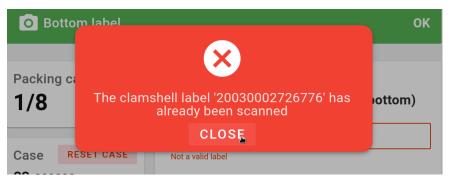
2. Scan the last clamshell that will be packed in the case.



a. A success message will appear then the system will ask for the next sleeve's clamshell to pack in the case, until the case is completed.



b. If the clamshell label has been scanned previously, an error message will show, close it to scan another clamshell label.

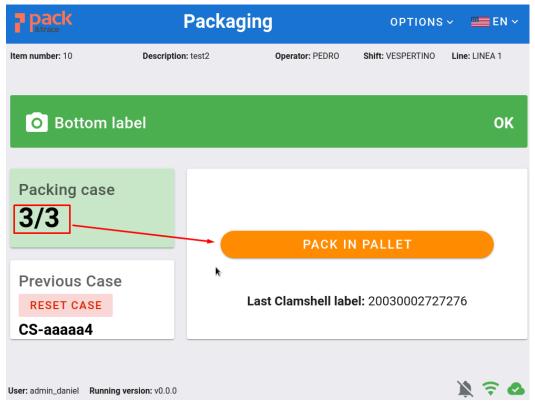


3. The camera installed in the production line will capture the codes of the clamshells to be packaged in each case. Continuously monitor the status of the Bottom label camera to ensure it remains in the 'OK' state, confirming successful scanning of the codes.

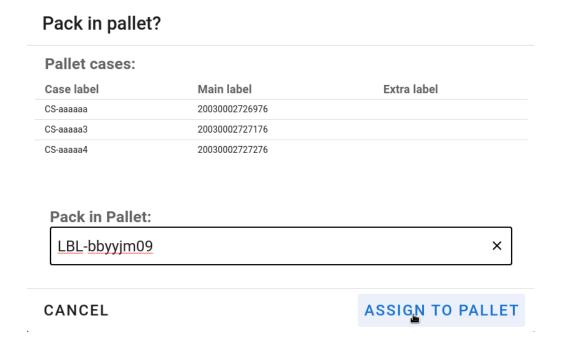


Pack a pallet with all the required cases

1. When all the cases of the pallet have been completed, the **Pack in pallet** button will show.



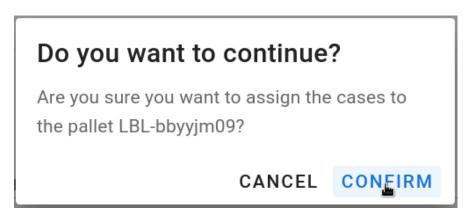
2. Press the button to open a summary of the cases added to the pallet.



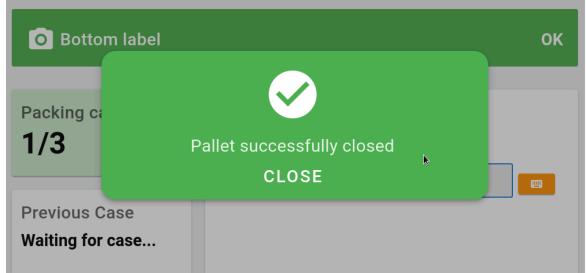
3. Verify all the cases listed are correct, then scan the pallet label.



- a. You can cancel the process if there is something wrong with the cases by pressing the button.
- 4. Press the **Assign to Pallet** button, then a confirmation message will show, press the Confirm button to pack the pallet using the LPN label scanned previously.



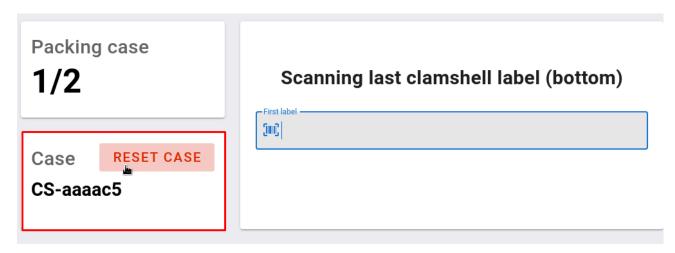
5. A progress indicator will show while the system is processing the pallet, once it finishes a success message will appear, close it and you'll be ready to start scanning cases for a new pallet.



FAQ

How to delete a case without restarting the packaging process?

- 1. If an error is detected in a sleeve or a case, it is possible to delete only the last case. Press the Reset case button located next to the case code.
- 2. The last case and its content will be deleted. You can delete as many cases as you need.

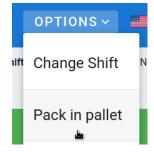


How to pack a pallet with less of the required cases?

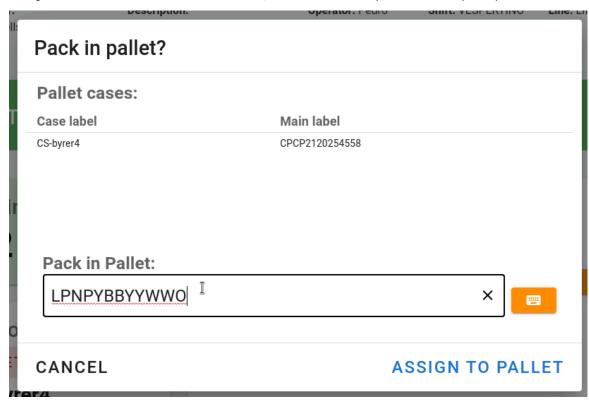
1. You have to scan at least one case, then press the **Options** button to open the drop-down menu.



2. Press the **Pack in pallet** option to open the **Pack in pallet?** dialog. If the option is disabled that means there are no cases to pack.



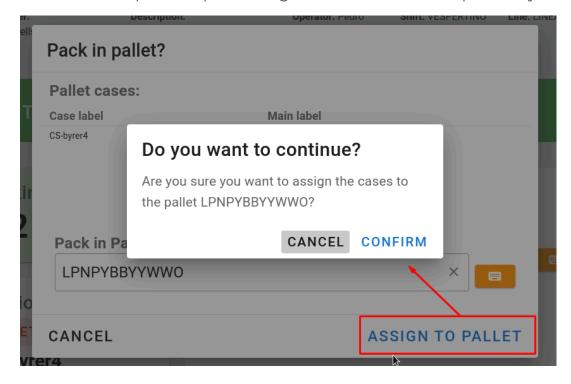
3. Verify all the cases listed are correct, then scan the pallet label (LPN).



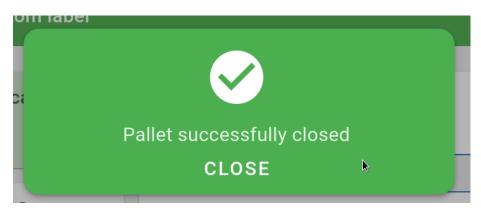
a. If there is something wrong with the cases or it's necessary to cancel the task,



4. Press the **Assign to Pallet** button then a confirmation message will show, press the **Confirm button** to pack the pallet using the LPN label scanned previously.

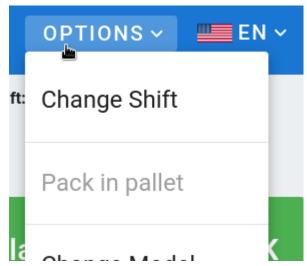


5. A progress indicator will show while the system is processing the pallet, once it finishes a success message will appear, close it and you'll be ready to start scanning cases for a new pallet.

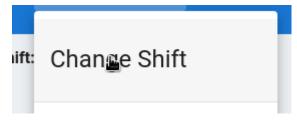


How to change the line, shift or operator during the packaging process?

1. Press the **Options** button to open the drop-down menu.



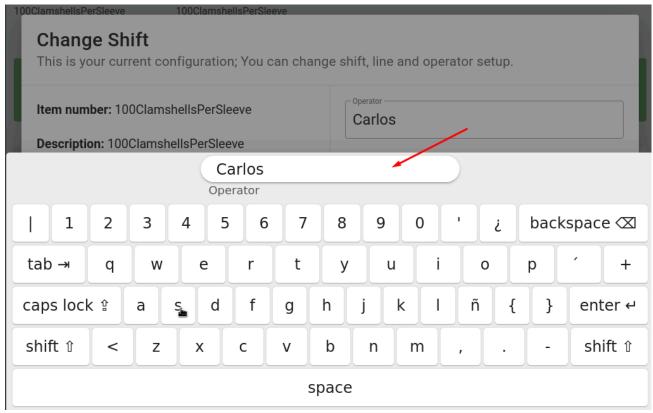
2. Press the **Change shift** button.



3. A pop-up screen will appear with the characteristics of the line.



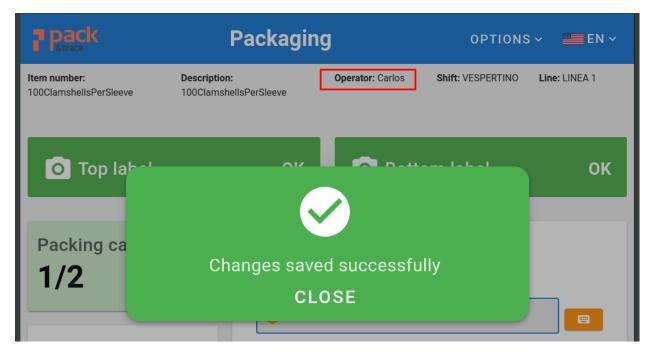
4. Click the text fields you want to change and insert or select a new value.



a. It is possible to close the screen without making any changes by pressing the

CANCEL button.

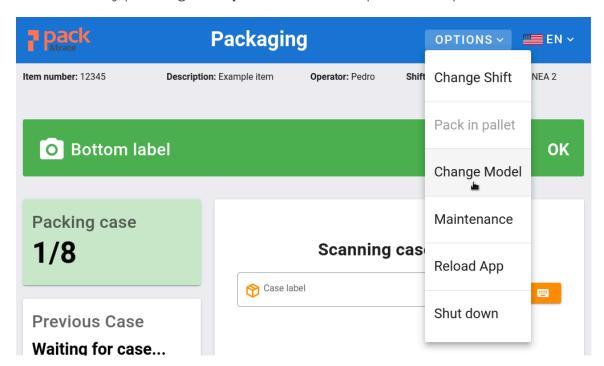
5. Click Save to close the screen and confirm the update. A success message will display and the changes will update in the information row.



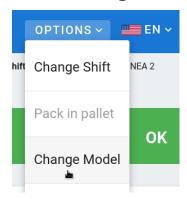
How to change the item during the packaging process?

You can change only in instances where there are no completed or ongoing cases. However, that will end the packaging process to start a new one.

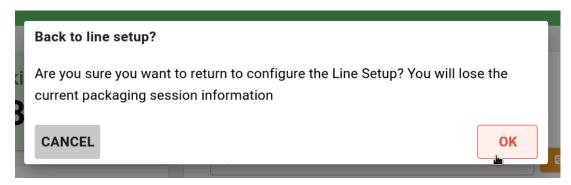
1. Start by pressing the **Options** button to open the drop-down menu.



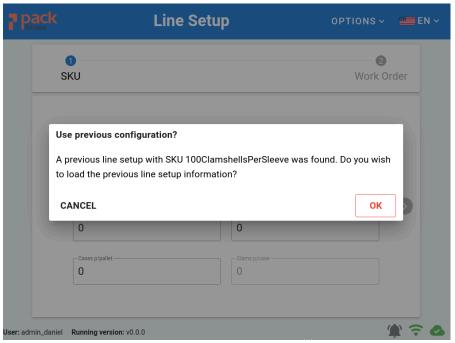
2. Press the Change Model option



3. A confirmation message will show and by accepting it, the current packaging process will end. Then it'll be necessary to start a new Line Setup process.



4. When starting the new Line Setup the system will ask for a confirmation to use the previous item setup. Press CANCEL to change it or OK to use it.



How to change the language of the application?

1. Click the flag button in the top bar.



2. Select your desired language (English or Spanish).



3. The system will now be displayed in the chosen language.

